

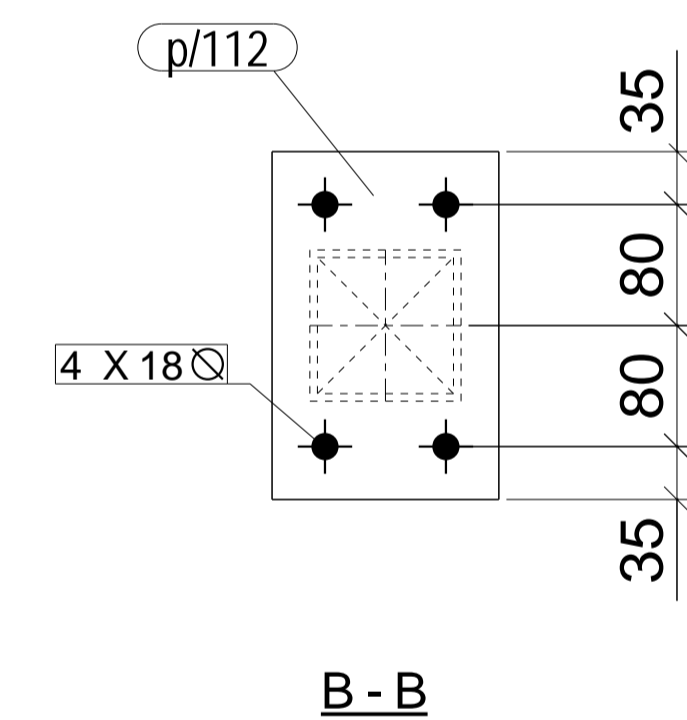
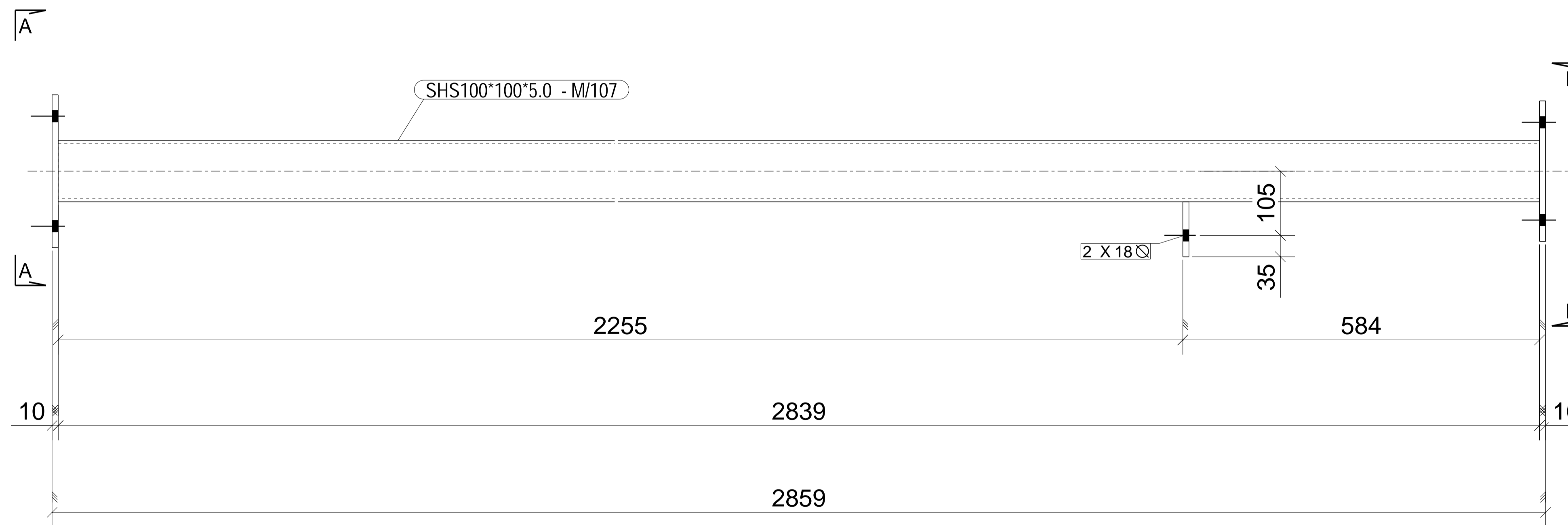
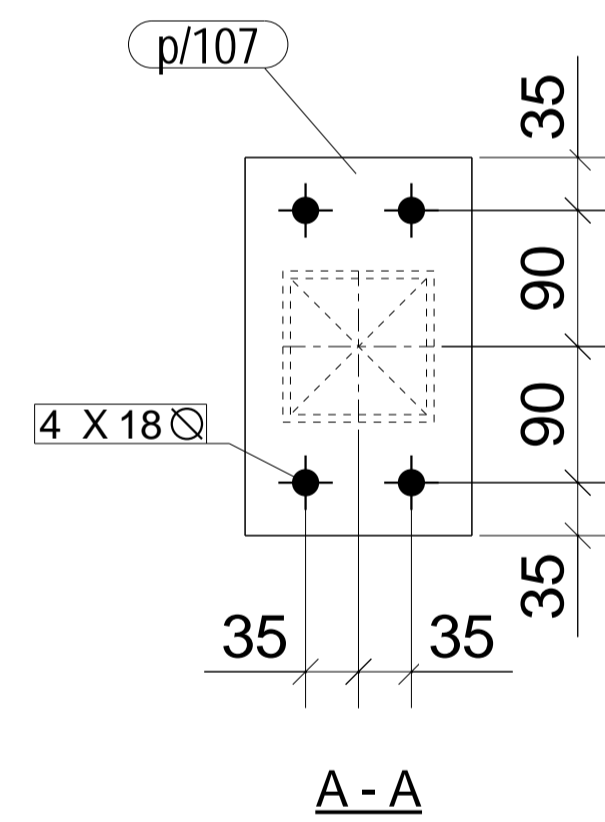
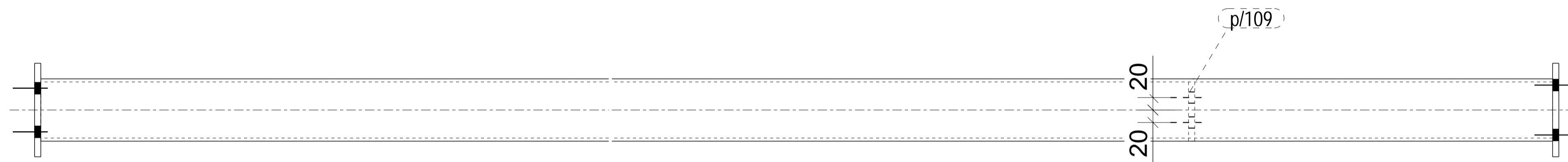


QA CHECKLIST		ASSEMBLY	GRID LOCATION
Fabricator		C/100	D-E/5-3
Date Issued			
Time Start			
Time finish			
Preweld Check			
Final Check			

- GENERAL NOTES
- HOLES 22 DIA. FOR 8.8S BOLTS UNLESS NOTED.
 - ALL WELDS TO BE 6 CFW, E48XX UNLESS NOTED OTHERWISE.
 - ALL BUTT WELDS TO BE FULL PENETRATION UNLESS NOTED.
 - ALL NOTCHES TO HAVE 10mm RADIUS AT INTERNAL CORNERS.
 - ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED THUS .
 - THIS SYMBOL  INDICATES CONNECTING FACE OF CLEAT.

SUB-ASSEMBLY REF.	
No.	In Assembly.
1	ALONE



**1 COLUMN[S] REQ'D AS DRAWN MK C/100
Finish - HOT DIP GALVANISED**

MATERIAL LIST						
ITEM	No.OFF	SECTION	LENGTH	GRADE	WEIGHT(kg)	AREA(m ²)
M/107	1	SHS100*100*5.0	2839	350	40.3	1.1
p/107	1	FL10*150	250	250	2.9	0.1
p/109	1	FL10*90	100	250	0.7	0.0
p/112	1	FL10*150	230	250	2.7	0.1
TOTAL					46.7	1.3

PHASE	QTY.
1	1

0	19.05.2015	For Construction
REV	DATE	DESCRIPTION
CONFIDENTIAL		
DRAWING TITLE		COLUMN
CONTRACT		Chiller platform
MODELLED BY	B.A.	ISSUE DATE 23.05.2016
JOB NUMBER	245151	DRAWING No
SCALE	1:5	C/100
		SHEET No
		REV
		O

ASC
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